COMPUTATIONAL STUDIES OF COLLAGEN FIBRIL BIOMINERALS USING A VIRTUAL INTERNAL BOND MODEL WITH EXTRINSIC LENGTH SCALE

GANESH THIAGARAJAN AND KAVITA DESHMUKH

Mineralized type-I collagen fibrils are made up of mineral hydroxyapatite and type-I collagen and are known to have good mechanical properties. Hydroxyapatite by itself is stiffer and collagen is relatively weaker. The development of a multiscale virtual internal bond model (VIB) used to model the material behavior and failure of such biocomposites was described in an earlier paper by the authors. An explicit finite element based framework using a two parameter fracture-constitutive VIB model, with an extrinsic length scale, was used in this study.

The model used in this study is a nano sized dahlite mineral crystal commonly found in collagen fibrils. Two important computational implementation characteristics are presented here; namely the effect of a material parameter used in the VIB model and the effect of thickness of the material at the nanoscale on the failure behavior. The effect of the thickness is studied in order to demonstrate the extrinsic length scale capability of the VIB model at nano length scales.

1. Introduction

Recent research in biomedical engineering has shown evidence that the growth and development of biological tissues is also related to the mechanical loadings on and history of the tissue. Many types of biological materials, such as bone, exhibit a hierarchical structure consisting of several levels [Katz 1976; 1980; Weiner and Wagner 1998]. The mineralized collagen fibril is one of the fundamental constructs of bone, dentin, and mineralized tendons. There are three major components of a mineralized collagen fibril; the collagen molecule, minerals, and water [Weiner and Wagner 1998]. The proportion of the three components varies for different types of tissues. The collagen molecule, which is the major protein component in the fibrils, is predominantly made of type-I collagen. The triple helical structure of the collagen molecule has an average diameter of 1.23 nm and is about 300 nm long [Weiner and Traub 1992]. The mineral component of the mineralized collagen fibril in bone consists of plate-shaped crystals of carbonated apatite [Weiner and Traub 1992]. The apatite crystals are also known as dahlite and are known to be 10 nm wide and 0.61 nm thick [Landis et al. 1996]. The diameter of the mineralized collagenous fibril, at the next hierarchical level, is of the order of 80–100 nm.

The physical structure of mineralized collagenous fibril is complex and many forms have been proposed. Apatite crystals are arranged in parallel arrays in a collagenous framework to form mineralized collagen fibrils. Orgel et al. [2000; 2001] confirmed that collagen molecules show a quasihexagonal packing in the lateral plane and conform to the Hodge–Petruska quarter stagger model [Petruska and

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Hodge 1964] in the axial plane, with a periodicity of 67 nm (the D period). The length of the molecule is 4.46 D (300 nm) and there are gap regions of 0.54 D. Each collagen molecule is divided into 4 segments of length D and a fifth segment of length 0.46 D. The 67 nm periodicity of the collagen molecule is made up of a 40 nm hole region and a 27 nm overlap region [Weiner and Traub 1992].

Significant advances in the development of experimental capabilities in recent years have made possible the study of biological tissues at the micro and nano scales. These advances provide the motivation for developing models at these scales and provide a mechanism to validate the models experimentally.

For mineral platelets, the implementation aspects of the scaled finite element (FE) framework in combination with the virtual internal bond (VIB) model have been demonstrated in [Thiagarajan et al. 2007]. The paper outlined a new scaled FE scheme, which facilitated study of the mechanical behavior of mineralized collagen fibrils and their constituents. A two parameter VIB model, set up in an explicit FE environment using ABAQUS, was used in the study. The effect of ABAQUS/Explicit specific parameters, when applied to quasistatic loading, has been studied and presented. The factors include the mass scaling factor (MSF) and scaled time specification (ST) in a scaled FE framework. A good understanding of how the two parameters (MSF and ST) affect the analysis has provided input into the selection of the parameters for further studies. The quasistatic nature of the explicit FE simulations was also studied.

The model used in the study was a nano sized dahlite mineral crystal which is commonly found in collagen fibrils. Two important implementation characteristics were explored: first, the usage of scaled dimensions and material properties at the micro and nano length scales and, second, the scaling of loading time without the loading becoming dynamic in nature. Using energy studies it was shown that the simulations remain quasistatic in nature.

1.1. Minerals in collagen fibrils. Mineralization processes and the arrangement of minerals in collagen fibrils and fibers are areas of extensive ongoing research [Tong et al. 2003; Chang et al. 2005; Veis 2005]. Eppell et al. [2001] performed atomic force microscopy studies on mature bovine cortical bone mineralites and report that the minerals are plate-like in shape with thickness ranging from 12 to 115 nm (mean 37 nm), width ranging from 27 to 172 nm (mean 64 nm), and length ranging from 43 to 226 nm (mean 90 nm). They also point out that the large mineralites could be located at the outer surface of the fibrils and 98% of the minerals are less than 2 nm thick with mean dimensions of 12 nm × 10 nm × 0.61 nm. Kinney et al. [2003] used a small angle x-ray scattering technique and suggested that the thickness of the mineralite crystals in human teeth, in general, is approximately 5 nm.

1.2. Observed mechanical relations at the mineral level. In addition to the crystallite dimensions two more important factors influence the mechanical behavior at the fibril level. They are the mineral density in the fibril and the arrangement of mineral particles in the collagen matrix of the fibril [Rho et al. 1998; Weiner and Wagner 1998]. Currey [1990] suggested that as mineralization increases the elastic modulus increases. Mineral crystals in collagen have the effect of increasing the stiffness and fracture stress but reducing the fracture strain [Tong et al. 2003]. For example, the lack of the intrafibrillar minerals results in reduced elastic modulus and hardness of dentin [Kinney et al. 2003; Balooch et al. 2008].

Mineralization geometry models: Mineralization is known to initiate primarily in the gap regions. Hence, the geometric order of the gaps in the lateral direction is important in determining the mineralization pattern and geometry. Two hypotheses of the manner in which the channels are formed are concentric
channel arrangement [Hulmes et al. 1995; Perumal et al. 2008] and a three dimensional packing model that arranges the gaps as lateral channels or holes that are one molecule thick (∼15 Å) and extend an unknown distance in the transverse direction [Weiner and Traub 1992]. Tong et al. [2003] have suggested that the channels run for a distance of at least 10 nm in the transverse direction. Hulmes et al. [1995] have discussed radial packing and order arrangements in collagen fibril and had proposed that the gaps in the collagen fibril run as concentric channels around a central fibril core. Jager and Fratzl [2000] have discussed three possible arrangements of minerals in the fibril, namely, crystals occupying only the gap zones, crystals growing into the overlap zone, and longer crystal sizes (∼100 nm) extending beyond the overlap zone and having a staggered arrangement.

1.3. **Objectives of the study.** This paper presents the details of the next steps in the scaled FE study of mineral platelets, namely the effect of various VIB material model parameters and the effect of the mineral geometry. The VIB model, in its present stage, has two parameters — $A$ and $B$. Parameter $A$ is related to the elastic modulus of the material and has a constant value since the material itself is not being changed. The effect of varying the parameter $B$ on the stresses and failure behavior is studied and presented in this paper. Secondly, the effect of geometry on the mineral crystal behavior is studied by varying the thickness of the mineral platelet and performing scaled FE studies.

The VIB model does not have an intrinsic length scale and consequently an extrinsic length scale must be adopted in order to represent the fracture energy of the material. The extrinsic length scale effect, when the VIB model is implemented in this scaled FE framework, is demonstrated using the thickness studies presented in this paper. The output variables studied are the notch tip stress and the strain values in the loading direction. Failure patterns have also been observed and presented for various combinations of the parameters.

2. **Materials and methods**

Biocomposites, specifically type-I collagen fibrils, have good mechanical properties. Hence, the overall objective of the research was to develop a new FE based framework by which the mechanical behavior of mineralized collagen fibrils could be studied. Firstly, the nature and issues pertaining to the modeling of nano sized mineral platelets must be addressed followed by the mechanical modeling of tissues that contain only type-I collagen such as the rat tail tendon, the structural model of which is described in [Orgel et al. 2006]; the next step would be to develop models for a collagen fibril, and finally the collagen fibril model would be statistically combined to develop the FE framework for collagen fibers. This paper addresses the implementation issues related to the modeling of a single platelet.

2.1. **Virtual internal bond (VIB) model basics.** The VIB model is a multiscale model that combines the behavior at the atomistic and the continuum length scales. In the VIB model [Thiagarajan et al. 2004a; 2004b], the continuum is considered as a spatial distribution of material points at the continuum level, as shown in Figure 1. The material points are represented by the integration points in a FE scheme. Each individual material point is hypothesized to represent collectively the behavior of underlying atoms. At the atomistic length scale the interaction between the atoms is represented by cohesive bonds described by a two body pair potential (see Figure 1), which results in a cohesive type interaction between material points at the continuum level.
The Cauchy–Born rule of crystal elasticity relates the motion of atoms to the continuum deformation and its measures. This rule assumes that the atomic motion, from the undeformed to the deformed configuration, under a homogeneous deformation, can be defined as a unique mapping. At the continuum level, the deformation gradient $F$ defines such a mapping. The interaction at the atomistic level may be described through interaction potentials. In a polycrystalline material, the material behavior is isotropic due to the random orientation of grains. Such behavior can be modeled by a random spatial distribution of cohesive bonds using the VIB model. While biocomposites are a complex material, in this study it is assumed that they can be modeled as material points interconnected by cohesive bonds. The details of the original implementation of the VIB model can be found in [Thiagarajan et al. 2004a; 2004b].

2.2. VIB model framework and its suitability. The VIB model is described within the framework of hyperelastic continuum mechanics. The initial and the deformed configurations are defined using the Lagrangian coordinates $X = X_I$ and the Eulerian coordinates $x = x(X, t) = x_i(X_I, t)$, respectively. In this paper, capital letter subscripts are used for the initial configuration while lower case subscripts are used for the deformed configuration. In the Lagrangian description the deformation gradient can be expressed as follows:

$$F = \frac{\partial x}{\partial X} \quad \text{or} \quad F_{ij} = \frac{\partial x_i}{\partial X_I},$$

and the Green–Lagrange strain tensor may then be defined as $E = \frac{1}{2}(F^T F - I)$, where $I$ is the second-order identity tensor.

The atomistic bond can be described by a potential energy function $U(l)$ where $l$ is the bond length (see Figure 1). Consider an arbitrary microstructural bond at angles $\theta$ and $\phi$, where $\theta$ is the angle of the bond orientation with respect to the vertical positive 2-axis, and $\phi$ is the angle in the horizontal plane with respect to the positive 1-axis. The unit vector along this direction is given as

$$\zeta = (\sin \theta \cos \phi, \sin \theta \sin \phi, \cos \theta)$$

with respect to the undeformed configuration. The stretch of this bond can be related to the continuous deformation as $l = l_0 \sqrt{1 + 2 \zeta_i E_{ij} \zeta_j}$. The macroscopic strain energy density function is derived using
the Cauchy–Born rule as follows, thus linking the two scales:

$$\Phi(E_{IJ}) = \langle U(l) \rangle,$$  \hspace{1cm} (2)

where, $\langle \cdots \rangle$ represents the weighted average with respect to the bond density function $D_d$ and $U(l)$ is the bond potential energy function. Assuming that all bonds have the same initial length $l_o$, the weighted average is given as

$$\langle \cdots \rangle = \int_0^{2\pi} \int_0^\pi \cdots D_d(\theta, \phi) \sin \theta d\theta d\phi.$$  \hspace{1cm} (3)

The term $D_d(\theta, \phi) \sin \theta d\theta d\phi$ represents the number of bonds per unit volume between the bond angles $(\theta, \theta + d\theta)$ and $(\phi, \phi + d\phi)$.

2.3. Constitutive equations and cohesive force law. From the strain energy density function $\Phi$ given in (2), the symmetric second Piola–Kirchhoff stress $S_{IJ}$ and the elastic modulus $C_{IJKL}$ can be derived as follows:

$$S = \frac{\partial \Phi}{\partial E} \quad \text{or} \quad S_{IJ} = \frac{\partial \Phi}{\partial E_{IJ}}, \quad C_{IJKL} = \frac{\partial^2 \Phi}{\partial E_{IJ} \partial E_{KL}}.$$  \hspace{1cm} (4)

The modulus derived from this potential satisfies the major and minor symmetries,

$$C_{IJKL} = C_{JKIL} = C_{IKLJ} = C_{KLIJ},$$

as well as the Cauchy symmetry, $C_{IJKL} = C_{KJIL}$. For isotropic material this results in only one independent elastic constant due to the fact that the Cauchy symmetry is satisfied by the fourth order isotropic elasticity tensor only for the case of $\lambda = \mu$, where $\lambda$ and $\mu$ are the two Lamé’s constants. Consequently, the VIB model as used in this work represents a Poisson’s ratio of 0.25. The Poisson’s ratio of the VIB model meshes well with the analytical modeling effort by Jager and Fratzl [2000] in their development of a mechanical model for mineralized collagen fibrils, wherein they also replaced the anisotropic nonlinear collagen by an effective elastic material with a Poisson’s ratio of 0.25, which was also used by Akiva et al. [1998] in their modeling effort.

In order to represent the potential $U(l)$, in this paper the two parameter cohesive force law, as shown in (5), is used:

$$U'(l) = A(l - l_o)e^{-\frac{(l - l_o)}{B}}.$$  \hspace{1cm} (5)

$U'(l)$ is the cohesive force and is the derivative of the bond potential energy with respect to the bond length $l$. The constant $A$ can be related to the material shear modulus by (5) and represents the initial slope of the curve. The parameter $B$ is related to the strain at which the cohesive stress is reached.

2.4. VIB and scaled-FE modeling. Modeling the behavior of nano structures using traditional finite elements necessitates the usage of material models that appropriately represent the behavior at the nanoscale. Hence, traditional elasticity, plasticity, fracture, and damage based constitutive models may not be suitable. There are a number of requirements. For example, it has been hypothesized [Gao and Ji 2003; Gao et al. 2003] that failure of nanostructural materials is governed by critical surface energy and not necessarily by stress concentrations at crack tips. It is difficult for FE material models to incorporate this feature. In order to address these issues a new framework of a scaled FE modeling effort was presented in [Thiagarajan et al. 2007] by using the scaled material property and dimension (property scaling and dimension scaling) values at the different length scales. Another advantage of dimension scaling is that in simulations using ABAQUS/Explicit, the solution results in reduced clock times for the simulation. It was shown that as length scales decrease the simulation times also decreases.
2.5. Geometric and VIB model parametric study. To further characterize the mechanical behavior of mineralites, scaled FE studies on specific sized mineral platelets are performed using the VIB material model. A parametric study is conducted using a notched rectangular plate model subjected to uniaxial tensile displacement based loading. The parameters studied were the VIB model parameter $B$ and the thickness of the mineral platelet $t$.

**Parametric variation:** The basic model studied is shown in Figure 2 which shows a mineral crystal size of $50 \text{ nm} \times 25 \text{ nm} \times t \text{ nm}$. The dimensions chosen for this study are based on the values published in [Weiner and Wagner 1998]. Dahltite crystals can be represented as rectangular plate shaped materials with a length of $50 \text{ nm}$ and a width of $25 \text{ nm}$. Transmission electron microscopy and small angle x-ray scattering of these minerals have demonstrated a fairly uniform thickness for these minerals. The thickness varied from $1.5 \text{ nm}$ in mineralized tendons to $4 \text{ nm}$ for some mature bone types. Although no known measurements exist for the elastic modulus of these minerals extracted from bone, the measured elastic modulus of synthetic powdered carbonated apatite is reported in the same reference as $109 \text{ GPa}$.

**Variation of thickness:** It was shown in [Thiagarajan et al. 2007] that for a mineral platelet with an elastic modulus of $100 \text{ GPa}$ the value of the critical thickness $h^*$ comes to about $30 \text{ nm}$. The critical thickness has been defined as the thickness below which flaws in the material are hypothesized to not affect the failure behavior. However, in this study of dahltite mineral, the crystal thickness of $30 \text{ nm}$ is very high and hence is not considered. The values reported in [Weiner and Wagner 1998] have been used as a reference and thus thickness values of $1 \text{ nm}$, $4 \text{ nm}$, and $10 \text{ nm}$ have been studied.

**2.5.1. Variation of VIB model parameter $B$.** The cohesive force law, which represents the interaction between two atoms in a structure, given by Equation (5) for $U'(l)$, has two parameters $A$ and $B$. The parameter $A$ represents the initial slope of the curve and is directly related to the elastic modulus of the material. The parameter $B$ represents the strain at which the cohesive stress (the maximum stress) is reached. A higher value of $B$ gives a higher cohesive stress value as shown in Figure 3. A higher value
of cohesive stress results in a greater surface energy required for the separation of surfaces in a body. Hence, from the perspective of the failure at the continuum level, it can be inferred that a higher value of \( B \) represents a greater surface energy required for separation of two surfaces. Since there are no known experimental measurements of the surface energy \( \gamma \) (N/m\(^2\)) for dahlite crystals, a parametric study has been conducted here with different values of \( B \).

As outlined in [Thiagarajan et al. 2007], the value of the parameter \( B \), using a \( \gamma \) value of 1 N/m\(^2\), for a 4 nm thick plate was 0.055. However, due to the uncertainties in the determination of the surface energy and the theoretical failure stress values, the \( B \) value is clearly not a deterministic one. Hence, the parametric study conducted here used four different values of \( B \) namely, 0.0005, 0.005, 0.05, and 0.1. Figure 3 shows the cohesive force curves for the dahlite material properties:

\[
\left( A = \frac{4G}{\pi D_o^2 l_o} = \frac{4 \times 100,000 \text{sPa}}{\pi} \approx 127,000 \text{sPa} \right),
\]

where sPa is a scaled Pascal unit, with different \( B \) values. It can be seen that the cohesive stress values, given by \( \sigma_{\text{max}} = AB/e \), are equal to 23.6, 236, 2336, and 4672 sPa for \( B \) values of 0.0005, 0.005, 0.05, and 0.1 respectively. In Figure 3 the curve representing a \( B \) value of 0.0005 is seen as a flat line due to the difference in the order of stress values represented by the \( y \)-axis. The cohesive stress values of the crack tip element are presented in a later section. A total of 12 different cases are thus studied, and presented in this paper, using three different thickness and four different \( B \) values.

2.5.2. Loading, material properties, and other issues. The loading applied in all the twelve simulations in the study presented in this section is a displacement based uniaxial loading in the vertical direction. A specified displacement is given at both ends of the mineral as shown in Figure 2.

The time scaling (ST) concept is used in all the simulations. It was shown in [Deshmukh 2006] that a displacement application time of 1.2\( e^{-1} \) seconds for the millimeter size model was equivalent to a displacement application time of 1.2\( e^{-7} \) seconds for the nanometer size model. The scaled time concept

![Figure 3. Cohesive force law with different values of \( B \).](image-url)
demonstrated that the problem does not become a dynamic one as a result of loading applied in a very short time. As the geometric size of the model is in the nanometer range, the time of load application in all these studies is $1.2e^{-7}$ seconds.

The MSF, an ABAQUS/Explicit based parameter, is not a variable in these studies. Based on the results outlined in [Deshmukh 2006] the value chosen here is 10,000. The values of $A = 4G/\pi$ and the density of the mineral are $50.9 \times 10^3$ sPa and $3.18 \times 10^{-21}$ skg/nm$^3$ (skg = scaled kilogram), respectively.

3. Results and discussions

This section presents a comparison of the stress and strain values at the notch tip for the twelve different case studies. Stress and strain contours and graphical plots of the variation of stress and strain in the element at the tip of the notch are presented.

Notch tip stress variation: The variation of the vertical (axial) stress $S_{22}$ with time for different values of the material parameter $B$ are presented in Figures 4–7. Each graph shows the variation of the stress for the three thickness values for a given value of $B$. From the graphs, the following observations can be made:

- For $B$ values of 0.1, 0.05, and 0.005, as the thickness increases the failure stress values increases.
- However, for $B = 0.0005$, all the three thicknesses fail at the same time and with the same peak stress value. All three thicknesses fail at $1.0e^{-9}$ seconds with a stress of approximately 64 MPa.

Failure pattern: The failure patterns of the basic model were studied for the thicknesses 1 nm, 4 nm, and 10 nm for the four different $B$ values. The failure patterns for the models have been shown by depicting the axial strain contours at one time step before a total collapse was observed. Figures 8–11 show the axial strain contour and deformed shapes for $B$ values of 0.0005, 0.005, 0.05, and 0.1, respectively. The actual time step of depiction in each case is different.

![Figure 4. Variation of $S_{22}$ with time for $B = 0.0005$.](image-url)
Failure types: There are two types of failure that can be observed from the contour plots shown. The first type is referred to as a general failure and the second type is termed the stress concentration failure.

- A general failure is defined as occurring when the whole model tends to collapse. It is proposed here that this type of failure occurs when the stresses in a majority of the elements reach close to the peak or the cohesive stress values at the same time, resulting in a subsequent loss of stiffness in almost all the elements.
Figure 7. Variation of $S_{22}$ with time for $B = 0.1$.

Figure 8. Strain contours showing the failure pattern for $B = 0.0005$.

- Stress concentration failure or a crack propagation failure is defined as one in which the cohesive stress is reached only at those elements near the crack tip. The rest of the elements in the model are in a state of stress well below the cohesive stress value. Consequently, the subsequent loss of stiffness occurs only in a limited number of elements along which the crack propagation occurs.

**Observations:** For each $B$ value, it can be seen that as the thickness decreased from 10 nm to 1 nm the failure became a general failure. For thicker platelets, with thicknesses 4 nm and 10 nm, the failure was due to stress concentration at the notch tip. The observations suggest that for thinner platelets the failure is general and not due to the presence of the notch, whereas in thicker platelets the presence of the notch...
results in a stress concentration type failure of the platelet. The observed failure pattern suggests that, for a particular thickness, the change in the $B$ value does not change the manner in which the platelet fails. The behavior exhibited by the model results lend to the extrinsic length scale of the scaled VIB FE framework.

Stress-strain-time observations: This section presents select results of axial stress and strain and the times of failure for the different parameter values. These results are presented form in Table 1 on the next page. The following observations can be made from that table.
Specific $B$ value: As thickness increases the stress and the time of failure increases. The increase in the time of failure indicates that the model is capable of taking a higher displacement at the ends before failure occurs.

Specific thickness value: For a specific thickness as the $B$ value decreases the cohesive stress (failure stress) value decreases as expected.

For all the thicknesses the failure stress and time for a $B$ value of 0.0005 remained the same, unlike for the other $B$ values. For 1 nm thickness the failure was of a general type while for thicknesses of 4 nm and 10 nm it was of a stress concentration type. This observation appears to indicate an

<table>
<thead>
<tr>
<th>Thickness</th>
<th>$B$</th>
<th>Time of failure</th>
<th>Stress at notch tip (MPa)</th>
<th>Strain at notch tip</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 nm</td>
<td>0.0005</td>
<td>$1 \times 10^{-9}$</td>
<td>62.403</td>
<td>0.0000412</td>
</tr>
<tr>
<td></td>
<td>0.005</td>
<td>$1 \times 10^{-9}$</td>
<td>104.16</td>
<td>0.000359</td>
</tr>
<tr>
<td></td>
<td>0.05</td>
<td>$1 \times 10^{-9}$</td>
<td>106.732</td>
<td>0.000351</td>
</tr>
<tr>
<td></td>
<td>0.1</td>
<td>$1 \times 10^{-9}$</td>
<td>105</td>
<td>0.000351</td>
</tr>
<tr>
<td>4 nm</td>
<td>0.0005</td>
<td>$1 \times 10^{-9}$</td>
<td>64.7658</td>
<td>0.000463</td>
</tr>
<tr>
<td></td>
<td>0.005</td>
<td>$3.5 \times 10^{-9}$</td>
<td>344.594</td>
<td>0.405</td>
</tr>
<tr>
<td></td>
<td>0.05</td>
<td>$3.5 \times 10^{-9}$</td>
<td>338</td>
<td>0.372</td>
</tr>
<tr>
<td></td>
<td>0.1</td>
<td>$3.5 \times 10^{-9}$</td>
<td>341</td>
<td>0.0014</td>
</tr>
<tr>
<td>10 nm</td>
<td>0.0005</td>
<td>$1 \times 10^{-9}$</td>
<td>65.1243</td>
<td>0.000472</td>
</tr>
<tr>
<td></td>
<td>0.005</td>
<td>$7.5 \times 10^{-9}$</td>
<td>594.624</td>
<td>0.0113</td>
</tr>
<tr>
<td></td>
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<td>$7.5 \times 10^{-9}$</td>
<td>846.09</td>
<td>0.00513</td>
</tr>
<tr>
<td></td>
<td>0.1</td>
<td>$7.5 \times 10^{-9}$</td>
<td>854.97</td>
<td>0.0114</td>
</tr>
</tbody>
</table>

Table 1. Stress-strain-time of failure with change in thickness.
interesting suggestion that since the surface energy values for the material are not known a priori, a low $B$ value in the range of 0.0005 could be a reasonable value to be chosen for any further studies using minerals such as dahlite.

4. Conclusions

This paper has described a novel methodology, outlined, applied, and demonstrated issues involving scaled finite element virtual internal bond (VIB) modeling in an explicit finite element (FE) framework. The previous study [Thiagarajan et al. 2007] illustrated two FE implementation related characteristics, firstly that scaled properties can be used at the lower levels along with scaled dimensions and secondly that the loading time can be appropriately scaled without the loading becoming a dynamic loading. The scaled time aspect is significant as it allows for computations to be completed in real time which is about three to six orders faster than with traditional frameworks.

The parametric studies done and presented in this paper, using four different $B$ values and three different thicknesses for a total of twelve combinations, suggest that the $B$ values for minerals such as the one studied here should be in the range of 0.0005.

The mesh size of a model plays an important role in the failure behavior of that particular model. The failure of any VIB model is represented by separation of the adjacent nodes near the crack tip which is caused due to localization of the strain in that region. Ji and Gao [2004] showed that for a material with $E = 100$ GPa and $\gamma = 1 \text{J/m}^2$ with $B = 0.06$ the localization zone is 3.5 nm wide. Since fracture simulation in the VIB model is often contained within one strip of the mesh, the mesh size has to be of the order of the localization zone. In the models that have been studied, the mesh size is of the order of the scale itself. Hence, in the cases of millimeter and micrometer models, as the mesh size is very large compared to the localization zone, the localization zone of nanometer length scale is seen in the model as a high stress zone near the notch tip which in turn results in a crack formation. In the nanometer scale model, since the mesh size is of the same order as the localization zone, the model shows a uniform distribution of the high stress resulting in the possibility that the model can fail anywhere, not necessarily at the notch tip. To have a nanometer mesh size in a millimeter or micrometer model will require prohibitively large computational times for this simulation.

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